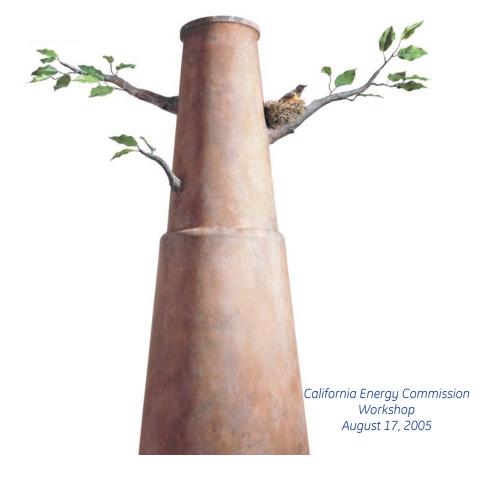
## GE Energy

# The IGCC Option Challenges to Clean Coal Additions in Western US

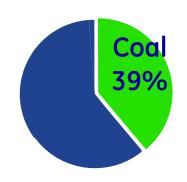
DeLome Fair Product Line Leader, Gasification

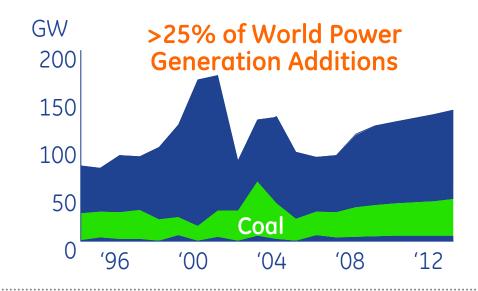




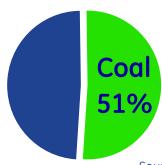
## Coal Power Generation and Future Additions



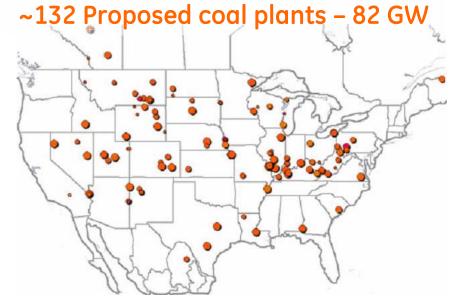




## 2002 US Total: 4017 TWhr



Source: IEA: World Electricity Generation, 2004



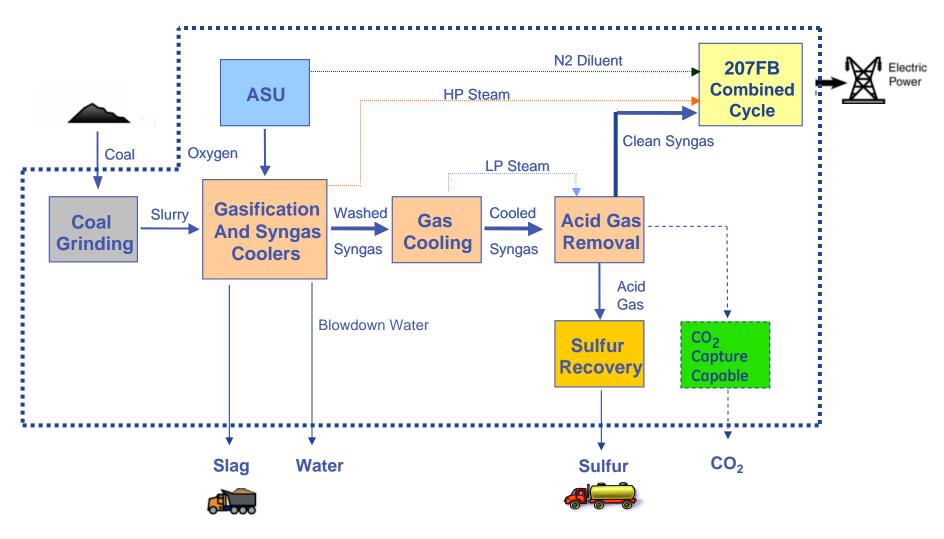


# Power Generation.....Market Challenges

- High/volatile natural gas prices
- Availability of natural gas/LNG
- Aging coal-fired fleet
- Aggregate US demand growth ~2.0% pa
- Need for fuel diversity
- Concerns over energy security
- Increasing environmental regulations
  - NO<sub>X</sub>, SO<sub>2</sub>, PM<sub>10</sub>.....+ Hg
- Carbon dioxide capture & management



## GE/Bechtel's IGCC Reference Plant

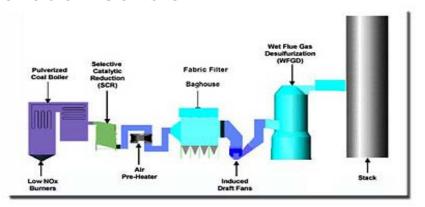




# IGCC - Cleaner By Design

Pollution Prevention vs. Pollution Control





## High Temperature, High Pressure, Reducing Conditions

Coal + Water + Oxygen -> Syngas

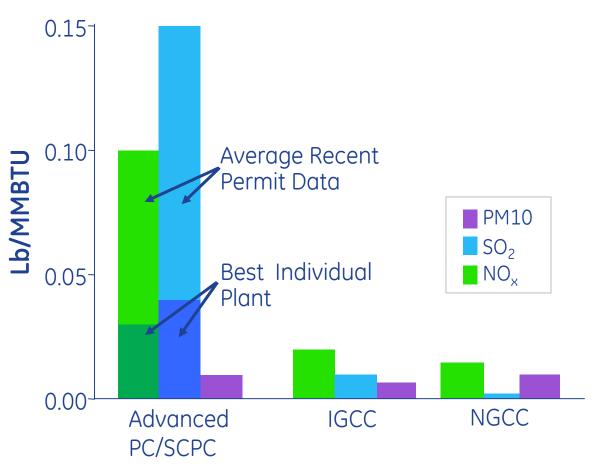
Minerals -> Vitrified Slag (non-leachable, commercial applications)

Sulfur Compounds-> Elemental Sulfur, saleable byproduct

Mercury -> Greater Than 90% Removal Rate

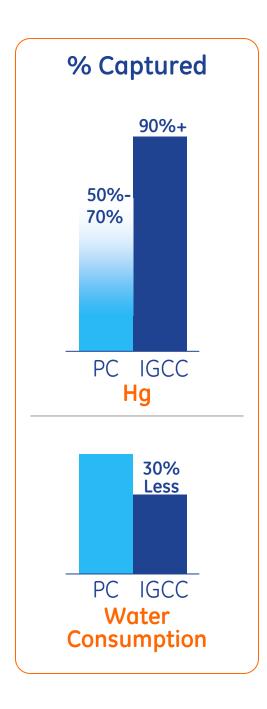


# Criteria Emission Comparison

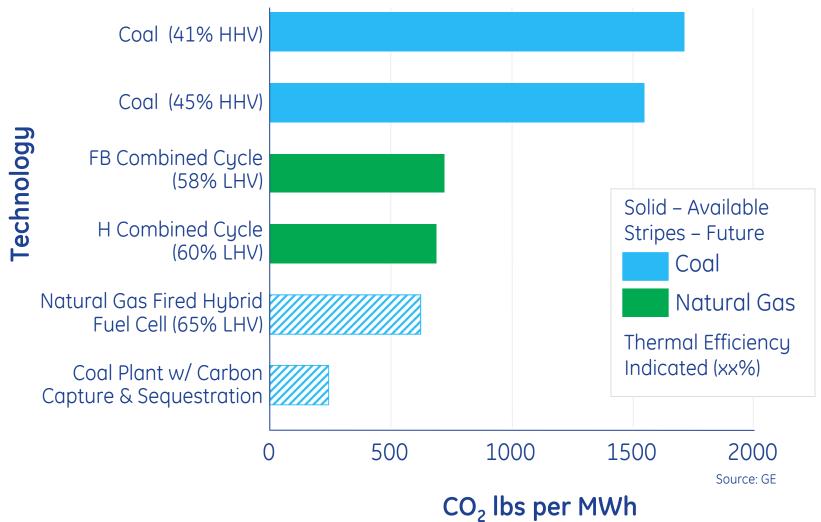


Source: GE internal data, average of 28 permits granted, applications and publicly reported emissions



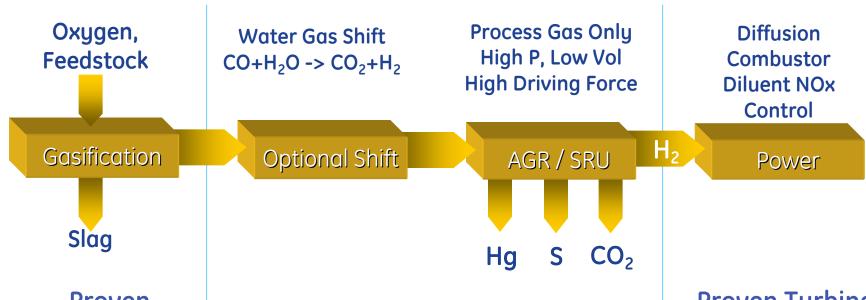


# CO<sub>2</sub> Production with Today's Fuels





# Carbon Dioxide Capture Friendly



**Proven Process Technology** 

# Proven Gasification

60 GE Licensed
 Gasification Units
 operating
 worldwide – 12
 with solid
 feedstock



>25 GE Licensed
 Gasification Units
 operating
 worldwide using
 shift reaction to
 produce H<sub>2</sub> – 8
 with solid

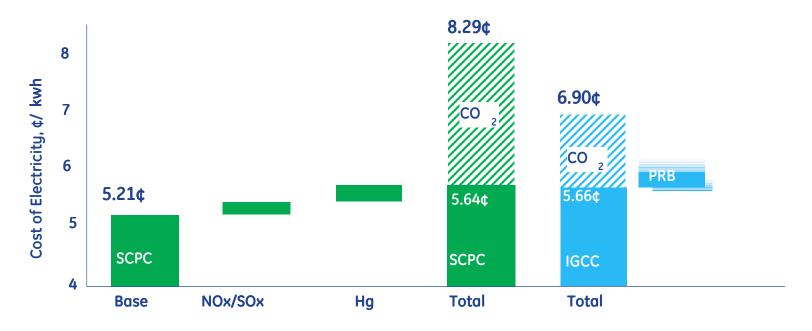
feedstock

>25 GE Licensed
 Units operating
 worldwide using
 AGR technology
 to completely
 remove CO<sub>2</sub> from
 shifted syngas – 8
 with solid
 feedstock

# Proven Turbine Capability

- 25 GE Gas
   Turbines
   operating at
   50%+ H<sub>2</sub>
- F-class combustion validation up to 90% H<sub>2</sub>

# Cost of Electricity Analysis



Plant output: 600MW

SCPC price: \$1425/kW (Greenfield)

IGCC 10% capex premium

First year cost of electricity in 2005

### **Basis**

Fuel: IL #6 price \$1.75/MMBTU

Availability (SCPC 90%, IGCC 85%)

Emissions: \$3500/ton NOx

\$750/ton SOx

## IGCC is Commercially Viable Technology Today



## **IGCC Commercial Status**

Coolwater Commercial Demos Competitive Prototype Polk, Wabash IGCC Offerings

120MW 250MW 600MW+

1984 1995 2005

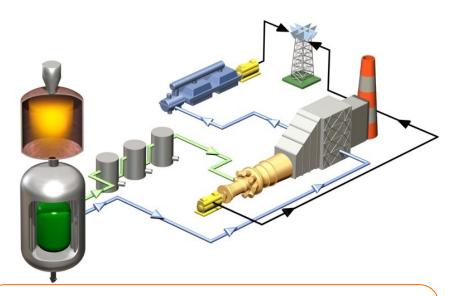
The IGCC Puzzle The Solution

- CAPEX too high (+20%)
- COE too high (+10%)
- Poor Initial RAM
- No system guarantees or warrantees – only license

- Technology consolidation
- Alliances
- Single point offering
- Step increases in product development spending



### IGCC in Western US



### **Actions**

- Short Term IGCC with PRB/Pet coke blend is ready today
- Long Term Technology Development for Higher Efficiency Gasification of Low Rank Coals Underway
- Western Coal Demo Plant in Energy Policy Act of 2005 will accelerate commercial demonstration
- Investigating mitigating actions to reduce altitude impact on combined cycle

#### Issues

- Significant portion of New Coal Generation in US Expected to use Western Coals
- Bulk of Gasification solid fed Experience is on Bituminous Coal and Pet Coke
- IGCC is technically feasible on Western coals.
   Economics are currently unfavorable.
   Competitive Solutions for Western Coals are needed.
- Combined Cycle Output Decreases with Altitude





# GE's Corporate Commitment to Gasification/IGCC

- > Investment in Reference Plant
- Resource hiring (2x)
- >Increased development budget by 15x
- Sustained long-term product development
- Technology synergies





## **GE Energy**

# The IGCC Option Challenges to Clean Coal Additions in Western US

DeLome Fair Product Line Leader, Gasification



